

PROTO Require 16/07

Work Order ID 50511

July 13, 2009 9:51:40 AM

Page 1

Item ID: D3955-3
Revision ID: A-PROTO
Item Name: Cover Plate

PROTOTYPE

Accept

Setup Start

Stop

Start Date: 7/14/09 Start Qty: 1.00
Required Date: 7/17/09 Req'd Qty: 1.00

Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: U Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3955	A-PROTO
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100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3955
Dwg Rev: A-Proto
Prog Rev: A-Proto

2-Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

RELEASED
2009-07-23

RELEASED
2009-07-29

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Page 2

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Accept

Setup Start

Stop

Start Date: 7/14/09 Start Qty: 1.00
Required Date: 7/17/09 Req'd Qty: 1.00

Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC8- Inspect parts - second check

0.00

QC

Memo

**ENGINEERING
APPROVAL**

0.00

Quality Control

130

Wing Walk as per dwg QSI005 4.4 Batch

0.00

HandFinish

Memo

0.00

Hand Finishing

140

QC3- Inspect Part Finish

0.00

QC

Memo

0.00

Quality Control

030534



0507-15

UMD

09/07/15 (X1)

090715

weight part

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Accept



Setup Start



Stop



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Required Date: 7/17/09 Req'd Qty: 1.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: _____ Date: _____
QC: _____ Date: _____

Tooling: _____ Date: _____
SPC (Y/N): _____ Date: _____

Run Start
Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00							
160 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

ENG LAB
Mike 7/21/09

09/08/25
PA 305 JUL

12 09-08-19

D3955-3

Status	Item ID	Rev	Name	Start Date	Quantity	PeJOMp Date	Secrap	ap	Qua	meind	N	E	C	I	E	C	X	I	Sortme	Offset	an	Ty1	Per	Och	to	lore	Ce	Last	Idd	Da
✓	M304S16GA		304/316 Sheet .0...	7/07/09	0.3553	sf	100	5	0.0...	B111A24	1	0	M...	M	07	15	7/0...	7/...												

